

**02 - 08.2**

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**LDM Shut-off valves  
UV 526**





## Shut-off valves DN 10 to 65 PN 63, 100 and 160

### Description

Shut-off valves UV526 are single-seated globe valves designed for shutting off flow of a media. The valves could be optionally equipped with shaped plug for rough control in case of demand. The valve seat surface is made with hard metal overlay due to increased service life. The conical shape of the seat in combination with the spherical shape of the plug ensures a high tightness of the closure. The valves UV526 are designed to be actuated with hand wheel or with multi-turn electric actuators and they are available with welded or flanged connection with a sealing surface based on a customer demand.

### Application

The valves are especially designed for applications in power generation and chemical processing industries. Maximal permissible pressure values depending on choosen material and max. process media temperature are shown on the pg. 7. The maximum operating temperature depends on the material execution.

### Process media

The valves UV526 are suitable for shutting off water, water vapour and other liquids and gases which are compatible with used materials of the valve body and internal materials.

### Installation

The valves with hand wheel can be installed in any position. The valve with electric actuator can be installed in any position except position when the actuator is under the valve body. It is necessary to ensure enough of space for handling. The flow direction is arbitrary except execution with control plug. In case of control plug the flow direction has to be under the plug. It is suitable to insulate the pipeline around the valve but it is prohibited to insulate the valve itself (especially yoke).

### Technical data

Series	UV 526											
Execution	Shut-off (Control) valve, single-seated, straight-through, two-way											
Nominal size	DN 10 to 65											
Nominal pressure	PN 63, 100, 160											
Body material (ČSN; DIN W. Nr.)	11416	12020	15128	1.0460	1.4571	1.4903	1.5415	1.7335	1.7380	1.7383	1.4541	
Operating temperature (from -10°C) to	400°C	350°C	550°C	450°C	600°C	600°C	500°C	550°C	575°C	575°C	600°C	
Seat material	Body mat. + hard metal overlay Stellite 6											
Plug material	1.4923 + hard metal Real 096											
Yoke material	1.0619 (-10 až 400°C)						1.7357 (-10 až 600°C)					
Weld ends connection	Acc. to ČSN EN 12627 (9/2000), DIN 3229-1; DIN 2559 list1, ČSN 131075 (03/1991),											
Flange ends connection	Acc. to ČSN EN 1092-1 (7/2014)											
Available types of flanges	Type B1 (raised-face flange); type B2 (plain flange), type C (tongue flange); type D (flange with groove); type E (male flange); typ F (female flange)											
Flow characteristic	On-Off; linear											
Leakage rate	Acc. to ČSN EN 12266-1 (11/2003) - leakage rate class A											
Packing	Graphite											

## Dimensions and weights of UV 526 with weld ends

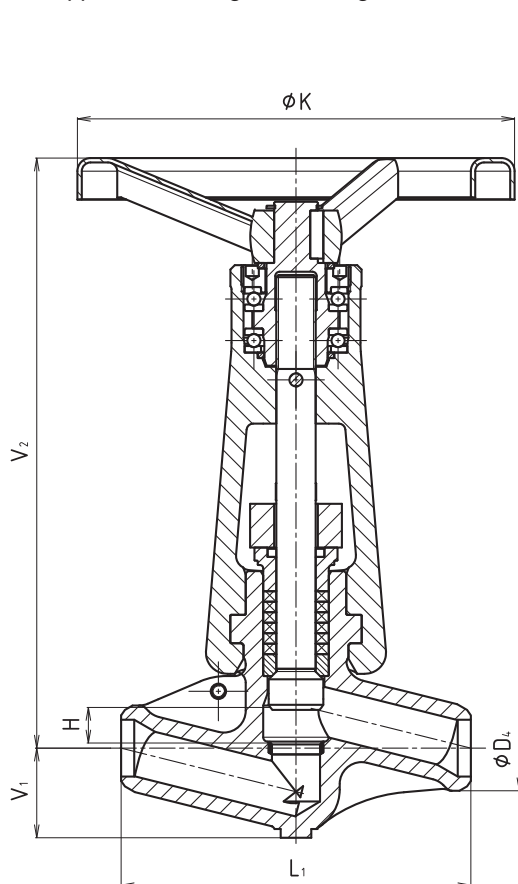
DN	H	L <sub>1</sub>	V <sub>1</sub>	V <sub>2</sub>	V <sub>3</sub>	D <sub>4 max</sub>	K	D <sub>5</sub>	D <sub>6</sub>	D <sub>7</sub>	D <sub>8</sub>	a <sub>p</sub>	n <sub>p</sub>	d <sub>p</sub>	m <sub>1</sub>								
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		mm	kg								
10	12	150	30	255	211	26	200	125	102	70	20	12	8	11	4.0								
15															5.7								
20	16	160	41	270	226	39									250	175	140	100	30	16	8	17	12
25																							22
32	22	210	60	348	295	54	400	175	140	100	30	16	8	17	22								
40															36	250	80	446	381	83	400	175	140

m<sub>1</sub> - approximate weight with weld ends

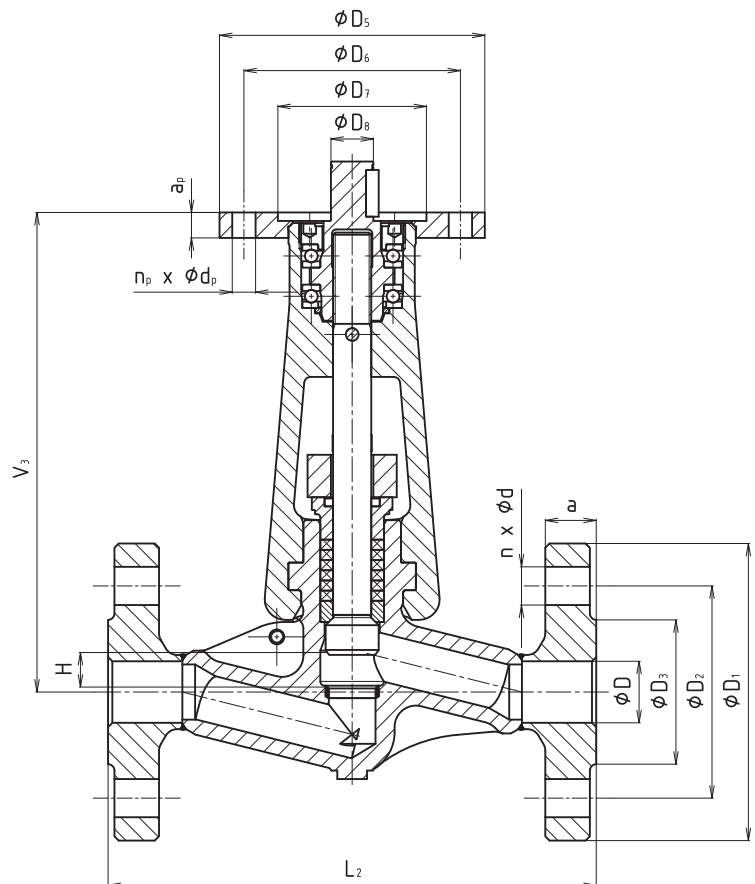
## Dimensions and weights of UV 526 with flanges

DN	PN63							PN100							PN160							PN63-160			
	D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	a	d	n	D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	a	d	n	D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	a	d	n	L <sub>2</sub>	m <sub>2</sub>		
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	mm	mm	mm	kg	
10	13	100	70	40	20	14	4	13	100	70	40	20	14	4	13	100	70	40	20	14	4	210	5.5		
15	17	105	75	45				17	105	75	45				17	105	75	45				20	14	4	210
20	22	130	90	58	24	18		4	22	130	90	58	24		18	4	---	---	---	---	24	18	4	230	9.5
25	29	140	100	68					29	140	100	68					29	140	100	68				24	18
32	37	155	110	78	26	22	4	37	155	110	78	26	22	4	---	---	---	---	28	22	4	260	18		
40	43	170	125	88				43	170	125	88				43	170	125	88				28	22	4	260
50	54	180	135	102	26	26	8	54	195	145	102	28	26	8	54	195	145	102	30	26	8	300	32		
65	69	205	160	122				69	220	170	122				69	220	170	122				30	26	8	340

m<sub>2</sub> - approximate weight with flanges



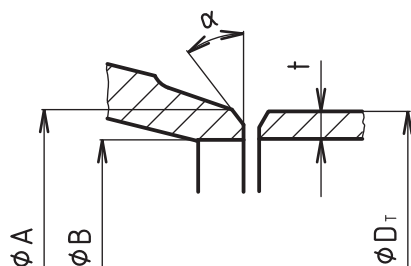
Weld ends execution with hand wheel



Flanged execution with adjustment for electric actuator

## Examples of weld ends connecting dimensions

DN	ČSN EN 12627					DIN 3229-1; DIN 2559 list 1					ČSN 131075				
	Pipe size		Weld end dimension			Pipe size		Weld end dimension			Pipe size		Weld end dimension		
	$D_T$	t	A	B	$\alpha$	$D_T$	t	A	B	$\alpha$	$D_T$	t	A	B	$\alpha$
	mm	mm	mm	mm	[°]	mm	mm	mm	mm	[°]	mm	mm	mm	mm	[°]
10	17.2	2	18	13	37.5	17.2	2	18	13	0	14.2	2	18	10	0
	---	---	---	---	---	---	---	---	---	---	14.2	2.5	18	9	0
15	21.3	2	22	17	37.5	21.3	2	22	17	0	21.3	2.6	22	16	0
	---	---	---	---	---	---	---	---	---	---	21.3	2.9	22	16	35
20	26.9	2.3	28	22	37.5	---	---	---	---	---	26.9	2.6	28	22	0
	---	---	---	---	---	---	---	---	---	---	26.9	3.6	28	20	35
25	33.7	2.6	35	29	37.5	33.7	2.6	35	29	0	33.7	2.6	35	29	0
	33.7	2.9	35	28	37.5	33.7	3.2	35	27	30	33.7	2.9	35	28	35
	33.7	4	35	26	37.5	---	---	---	---	---	33.7	4	35	26	35
32	42.4	2.6	44	37	37.5	---	---	---	---	---	42.4	3.6	44	35	35
	42.4	3.6	44	35	37.5	---	---	---	---	---	42.4	4.5	44	33	35
40	48.3	2.9	50	43	37.5	48.3	2.6	50	43	0	48.3	2.9	50	43	35
	48.3	3.6	50	41	37.5	48.3	3.6	50	41	30	48.3	3.6	50	41	35
	48.3	5	50	38	37.5	---	---	---	---	---	48.3	5	50	38	35
50	60.3	3.2	62	54	37.5	60.3	3.2	62	54	30	60.3	3.2	62	54	35
	60.3	4.5	62	51	37.5	60.3	4	62	52	30	60.3	4.5	62	51	35
	60.3	6.3	62	48	37.5	---	---	---	---	---	60.3	6.3	62	48	35
65	76.1	3.6	77	69	37.5	76.1	3.6	77	69	30	76.1	3.6	77	69	35
	76.1	5	77	66	37.5	76.1	5.6	77	65	30	76.1	5	77	66	35
	76.1	7	77	62	37.5	---	---	---	---	---	76.1	7	77	62	35



Other shapes of weld ends are possible based on demand.

## Values of Kvs and pressure loss coefficient $\zeta$ (zeta)

DN	$\varnothing B$	Loss coefficient of shut-off valve $\zeta$ (zeta)	Kvs value of shut-off valve [m <sup>3</sup> /hod]	Kvs value of control valve [m <sup>3</sup> /hod]
10	10	6,74	1,54	1,53
15	16	6,72	3,95	3,37
20	22	7,20	7,21	5,76
25	26	8,33	9,36	7,02
32	30	7,90	12,8	11,1
40	41	18,6	15,6	14,1
50	52	13,5	29,4	22,5
65	66	35,1	29,4	22,5

## Valve complete specification No. for ordering UV 526

		XX	XXX	XXX	XXXX	XX	XXX	/	XXX	-	XXX
1. Valve	Shut-off valve	UV									
2. Series	Shut-off globe valve, forged		526								
3. Type of actuating	Electric actuator			EXX							
	Hand wheel			RXX							
4. Connection	Flanges with raised faces, type B1				1						
	Female flange, type F				2						
	Flanges with plain faces, type B2				3						
	Welded				4						
	Male flange, type E				5						
	Tongue flange, type C				6						
	Flange with groove, type D				7						
	Other				9						
5. Body material	Cast steel 11416 (-10 to 400 °C)				A						
	Cast steel 12020 (-10 to 350 °C)				B						
	Alloy steel 15128 (-10 to 550 °C)				C						
	Cast steel 1.0460 (-10 to 450 °C)				D						
	Stainless steel 1.4571 (-10 to 600 °C)				E						
	Stainless steel 1.4903 (-10 to 600 °C)				F						
	Alloy steel 1.5415 (-10 to 500 °C)				G						
	Alloy steel 1.7335 (-10 to 550 °C)				H						
	Alloy steel 1.7380 (-10 to 575 °C)				I						
	Alloy steel 1.7383 (-10 to 575 °C)				J						
	Stainless steel 1.4541 (-10 to 600 °C)				K						
Other				9							
6. Packing	Graphite				5						
7. Execution	Standard				0						
8. Plug type	Shut-off					0					
	Control					1					
9. Accessories	Without					0					
10. Nominal pressure	PN 63						063				
	PN 100						100				
	PN 160						160				
11. Operating temperature °C	Acc. to operating conditions							/	XXX		
12. Nominal diameter	DN										- XXX

### Ordering code example:

UV526 R20 4B50 00 063/350-025, weld ends acc. to EN 12627-2-DN20, pipe size 26,9 x 2,3

## Data for an actuator specification

The valves are designed to be actuated with multi-turn electric actuators of the following producers: Auma, Schiebel, ZPA Pečky or others. Actuator connection corresponds ČSN EN ISO 5210, see dimensional sketch on the pg. 3 on this data sheet.

Valves are adjusted with actuators so that in the closed position, i.e. when closing to the seat, the torque switch turns off. In the open position they are adjusted so that the position switch turns off (the torque switch for open position is adjusted as a safety switch to protect the valve against a damage only). Connecting flange of actuator is designed to allow rotation of the drive of 45°.

## Assigning actuator to valve

DN	Stroke	rpm / stroke	Max. torque	Connection acc. to ČSN EN ISO 5210
	[mm]	[n]	[Nm]	
10 - 15	12	6	20	F10 / type B3
20 - 25	16	8	40	F10 / type B3
32 - 40	22	7,3	80	F10 / type B3
50 - 65	36	6	180	F14 / type B3

## Recommended values of output speed (rpm)

DN	Shut-off valve (running time 10 - 20 sec.)	Shut-off valve with control plug (running time 40 - 60 sec.)
	[n/min.]	[n/min.]
10 - 15	18 - 36	6 - 9
20 - 25	24 - 48	8 - 12
32 - 40	22 - 44	7,5 - 11
50 - 65	18 - 36	6 - 9

## Actuator marking in valve specification No.

Electric actuator Auma SA07.2	E A A	Electric actuator SIPOS 2SA50	E T B
Electric actuator Auma SAEx 07.2	E A B	Electric actuator SIPOS 2SA55	E T C
Electric actuator Auma SAR 07.2	E A C	Electric actuator SIPOS 2SA58 HiMod	E T C
Electric actuator Auma SAREx 07.2	E A D	Electric actuator Modact MON/MOP	E Y E
Electric actuator Auma SA07.6	E A E	Electric actuator Modact MON/MOP Control	E Y F
Electric actuator Auma SAEx 07.6	E A F	Electric actuator Modact MONED/MOPED	E Y F
Electric actuator Auma SAR 07.6	E A G	Electric actuator Modact MONJ	E Y E
Electric actuator Auma SAREx 07.6	E A H	Electric actuator Modact MONJ Control	E Y F
Electric actuator Auma SA 10.2	E A I	Electric actuator Modact MONEDJ	E Y F
Electric actuator Auma SAEx 10.2	E A L	Hand wheel for DN 10 - 25	R 2 0
Electric actuator Auma SAR 10.2	E A J	Hand wheel for DN 32 - 40	R 2 5
Electric actuator Auma SAREx 10.2	E A K	Hand wheel for DN 50 - 65	R 4 0
Electric actuator Auma SA(R,Ex) 14.2	E A M		
Electric actuator Schiebel AB3	E Z A		
Electric actuator Schiebel exAB3	E Z B		
Electric actuator Schiebel rAB3	E Z C		
Electric actuator Schiebel exrAB3	E Z D		
Electric actuator Schiebel AB5	E Z E		
Electric actuator Schiebel exAB5	E Z F		
Electric actuator Schiebel rAB5	E Z G		
Electric actuator Schiebel exrAB5	E Z H		
Electric actuator Schiebel AB8	E Z I		
Electric actuator Schiebel exAB8	E Z J		
Electric actuator Schiebel rAB8	E Z K		
Electric actuator Schiebel exrAB8	E Z L		

## Maximal permissible pressure values [MPa]

Material	PN	Temperature [ °C ]											
		100	150	200	250	300	350	400	450	500	550	575	600
Cast steel 11416	63	6.3	6.3	6.3	5.55	4.82	4.13	3.58	---	---	---	---	---
	100	10.0	10.0	10.0	8.81	7.65	6.55	5.68	---	---	---	---	---
	160	16.0	16.0	16.0	14.1	12.2	10.5	9.09	---	---	---	---	---
Cast steel 12020	63	6.3	5.82	5.51	5.04	4.56	4.09	---	---	---	---	---	---
	100	10.0	9.25	8.75	8.0	7.25	6.5	---	---	---	---	---	---
	160	16.0	14.8	14.0	12.8	11.6	10.4	---	---	---	---	---	---
Alloy steel 15128	63	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.1	3.25	---	---
	100	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	9.68	5.16	---	---
	160	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	15.5	8.25	---	---
Cast steel 1.0460 C22.8, P250GH	63	5.85	5.55	5.25	4.8	4.35	4.05	3.75	2.07	---	---	---	---
	100	9.28	8.8	8.33	7.61	6.9	6.42	5.95	3.28	---	---	---	---
	160	14.85	14.09	13.33	12.19	11.04	10.28	9.52	5.25	---	---	---	---
Stainless steel 1.4571 X6CrNiMoTi17-12-2	63	5.67	5.25	4.92	4.63	4.33	4.18	4.03	3.97	3.51	3.1	2.98	2.66
	100	9.0	8.34	7.82	7.34	6.87	6.63	6.39	6.3	5.57	4.92	4.72	4.23
	160	14.4	13.3	12.5	11.7	11.0	10.6	10.2	10.1	8.9	7.9	7.6	6.8
Stainless steel 1.4903 X10CrMoVNb9-1	63	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	4.98	3.81	2.82
	100	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	7.9	6.05	4.47
	160	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	12.64	9.67	7.16
Alloy steel 1.5415 15Mo3, 16Mo3	63	6.29	5.96	5.5	5.12	4.35	4.09	3.84	3.71	2.87	---	---	---
	100	9.99	9.46	8.73	8.12	6.9	6.5	6.09	5.89	4.56	---	---	---
	160	16.0	15.1	14.0	13.0	11.0	10.4	9.7	9.4	7.3	---	---	---
Alloy steel 1.7335 13CrMo4-5	63	6.3	6.24	5.88	5.63	5.24	4.86	4.55	4.2	3.51	1.39	---	---
	100	10.0	9.9	9.34	8.93	8.32	7.71	7.22	6.67	5.57	2.21	---	---
	160	16.0	15.8	14.9	14.3	13.3	12.3	11.5	10.7	8.9	3.5	---	---
Alloy steel 1.7380 10CrMo9-10	63	6.3	6.24	6.06	5.76	5.33	5.0	4.55	4.2	3.51	1.93	1.35	---
	100	10.0	9.9	9.63	9.14	8.46	7.94	7.22	6.67	5.57	3.07	2.14	---
	160	16.0	15.8	15.4	14.6	13.5	12.7	11.5	10.7	8.9	4.9	3.4	---
Alloy steel 1.7383 11CrMo9-10	63	6.3	6.24	6.06	5.76	5.33	5.0	4.55	4.2	3.51	1.93	1.35	---
	100	10.0	9.9	9.63	9.14	8.46	7.94	7.22	6.67	5.57	3.07	2.14	---
	160	16.0	15.8	15.4	14.6	13.5	12.7	11.5	10.7	8.9	4.9	3.4	---
Stainless steel 1.4541 X6CrNiTi18-10	63	5.25	4.92	4.63	4.33	4.06	3.88	3.73	3.64	3.51	2.94	2.89	2.44
	100	8.34	7.82	7.34	6.87	6.44	6.16	5.92	5.78	5.57	4.67	4.59	3.88
	160	13.3	12.5	11.7	11.0	10.3	9.9	9.5	9.2	8.9	7.5	7.3	6.2



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